



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2012-107
Job Sheet 171908



Part No: D2012-107

Job Qty: 20 ea

Part Name: Clevis



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/10/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C IPP: D 01.11.08 Re-format, Drawing to Rev. C SM IPP Rev:E Now on Waterjet 06-06-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/9/18	0.00	0.00	Start Up Waterjet		SC 18/02/09
100	Waterjet	20 pcs		2/9/18	0.00	1.00	Waterjet1		SC 18/02/09
110	QC	20 pcs		2/9/18	0.00	0.00	QC2 Waterjet-1		SC 18/02/09
120	QC	20 pcs		2/9/18	0.00	0.00	QC8-1		38
130	Brake NC	20 pcs		2/10/18	0.02	0.60	Brake NC 1		DAFF
140	QC	20 pcs		2/10/18	0.00	0.00	QC5		38
150	Packaging	20 pcs		2/10/18	0.00	0.00	Packaging3		FEB 15 2018
160	QC21-SA	20 Ea		2/10/18	0.00	0.00	QC21		DAFF FEB 16 2018

Part Op 100 - 1-Cut as per Dwg D2012-107

Descriptions: 130 - Form on press using DT9511 as per Dwg D2012-107

150 - LOCATION : WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.3200 sf (.016 ea)	90-Start up Operation	

5021855

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	55	0

①

Part Specifications

Specifications could not be found.

Plex 2/9/18 10:28 AM dart.leroux.jason

DART
AEROSPACE
S040916

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Clevis

PART NO: D2012-107

Original Serial #: S040916

Revision:

Operation: Start up Operation 02/09/18

Change No:

Job No: 171908

DART AEROSPACE LTD	Work Order:	17420
Description: Clevis	Part Number:	D2012-107
Inspection Dwg: D2012 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: <i>SC</i>	Audited by: <i>38</i> <i>9-89</i>	Preliminary Approval:
Date: <i>1/8/2009</i>	Date: <i>FFR 0 9 2018</i>	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	